

# Theoretical Investigation Of Performance In Uniaxially- and Biaxially-Strained Si, SiGe and Ge Double-Gate p-MOSFETs

Tejas Krishnamohan<sup>1,4</sup>, Christoph Jungemann<sup>2</sup>, Donghyun Kim<sup>1</sup>, Enzo Ungersboeck<sup>3</sup>, Siegfried Selberherr<sup>3</sup>, Philip Wong<sup>1</sup>, Yoshio Nishi<sup>1</sup> and Krishna Saraswat<sup>1</sup>

<sup>1</sup>Department of Electrical Engineering, Stanford University, Stanford, CA, USA 94305

<sup>2</sup>University of the Armed Forces, Munich, Germany

<sup>3</sup>Institute for Microelectronics, TU Wien, Vienna, Austria

<sup>4</sup>Intel Corporation, Santa Clara, CA, USA 95054

(E-mail: [tejask@stanford.edu](mailto:tejask@stanford.edu))

## Abstract

Using the Non-local Empirical Pseudopotential method (bandstructure), Full-Band Monte-Carlo Simulations (transport), 1-D Poisson-Schrodinger (electrostatics) and detailed Band-To-Band-Tunneling (BTBT) (including bandstructure and quantum effects) simulations, the effect of uniaxial- and biaxial-strain, band-structure, mobility, effective masses, density of states, channel orientation and high-field transport on the drive current, off-state leakage and switching delay in nano-scale, Si, SiGe and Ge, p-MOS DGFETs is thoroughly and systematically investigated.

## Introduction

Currently, uniaxial compressively strained Si is the dominant technology for high performance p-MOSFETs and increasing the strain provides a viable solution to scaling [1,2]. However, looking into future nanoscale p-MOSFETs, it is important to examine novel higher mobility channel materials, like Ge, strained-SiGe or strained-Ge, which may perform better than even very highly strained-Si [3]-[8]. Previous work has attempted to explain the transport in uni-axially strained MOSFETs through simple bandstructure and mobility calculations. However, as we scale MOSFETs down to very short channel lengths, the effect of the high-field transport, density of states (DOS), bandstructure, mobility and effective mass, in determining the eventual current drive needs a thorough and detailed investigation. Further, strain modifies the bandstructure [9] and dramatically changes the BTBT limited off-state leakage [12-13]. In this work, the bandstructures were calculated using the non-local Empirical Pseudopotential method including spi-orbit interactions [10]. Full-Band Monte-Carlo Simulations were used to evaluate the transport [11]. A 1-D Poisson-Schrodinger solver and detailed BTBT simulations (including direct and indirect transitions) were used to calculate the electrostatics and the off-state leakage. We systematically compare and benchmark nano-scale ( $T_s=5\text{nm}$ ,  $L_g=15\text{nm}$ ) DG p-FETs, with different high mobility channel materials (Si, SiGe and Ge), in terms of their important performance metrics - Drive Current, Intrinsic Delay and Off-state Leakage. Two standard channel directions, [100] and [110], on the (001) surface are considered.

## Biaxial Strain

### Channel Materials and Strain:

We have looked at all possible biaxial strained  $\text{Si}(1-x)\text{Ge}(x)$  alloys grown on relaxed  $\text{Si}(1-y)\text{Ge}(y)$  virtual substrates. A common terminology used in this paper for biaxial strain is a channel material  $(x,y)$ , where  $x$  denotes the Ge content in the channel material and  $y$  denotes the Ge content in an imaginary relaxed (r) substrate to which the channel is strained (s). E.g. (0.3,0) is a s-SiGe channel (30% Ge content), compressively strained to an underlying r-Si substrate. (0,0.6) is a s-Si channel, tensile strained to a r-SiGe (60% Ge) substrate.

### Effective mass, DOS and Bandgap:

Fig 1(a) and 1(b) show the conductivity effective mass in the  $x$ ,  $y$  and  $z$  directions with Ge content (biaxial strain). There is a very rapid reduction in the effective mass of (1,0) s-Ge in the  $xy$ -plane, while still remaining quite high in the  $z$ -direction. (0,1) s-Si does not exhibit a strong change in the effective mass in the  $xy$ -plane and shows a larger reduction in the  $z$ -direction. The DOS for all the biaxially strained materials is about an order of magnitude lower than r-Si (Fig.2). The bandgap for (0,1) s-Si and (1,0) s-Ge drops very sharply to  $\sim 0.4\text{eV}$  (Fig. 3). For r-Ge the lowest valley is L- with the  $\square$ - point just  $\sim 0.15\text{eV}$  higher. Strain causes the X-valley to rapidly decrease to  $\sim 0.5\text{eV}$  and the  $\square$ -point to increase  $>1.1\text{eV}$  (Fig. 4).

### Low-field Mobility and Velocity-Field curves:

We find a very dramatic increase in mobility with biaxial strain (Fig. 5). The mobility in (1,0) s-Ge is  $\sim 25\text{X}$  higher, for (0,1) s-Si  $\sim 10\text{X}$  higher and for r-Ge  $\sim 4\text{X}$  higher, than r-Si. This is due to a combination of smaller mass and lower scattering due to removal of band degeneracy. Application of biaxial strain, does not greatly affect the high-field transport but it changes the slope of the velocity field curve in the low-field, due to the higher mobility (Fig. 6).

### Drive Current, Delay and Off-State Leakage:

Clearly, the highest drive currents are obtained in (1,0) s-Ge

(Fig. 7). Even though, s-Si has much higher ( $\sim 2.5\times$ ) low-field mobility, r-Ge performs better because of its lower transport mass and higher DOS. The low-field mobility is very high ( $>10\times$ ) in some of these materials but the drive current enhancement is much smaller ( $\sim 2\times$ ) because the transport is still strongly dominated by high-field transport. The intrinsic delay (Fig. 8) still tracks the ON-current closely. The minimum possible (BTBT limited) off-state leakage achievable is shown in Fig. 9. Due to its extremely small bandgap, (0,1) s-Si exhibits a very large leakage. Strained-Ge shows an optimum leakage at  $\sim 1.3\%$  (1,0.6). With strain, due to the increase in the  $\square$ -valley the leakage reduces but due to the rapid reduction in the X-valley, the leakage again increases.

### Uniaxial Strain

#### Channel Materials and Strain:

We have looked at uniaxially strained, Si and Ge MOSFETs on a (001) wafer with channel direction along [100] and [110]. Both tensile and compressive stresses from  $-5\text{GPa}$  to  $+5\text{GPa}$  were considered. The uniaxial stress was along the channel direction.

#### Effective mass, DOS and Bandgap:

The effective masses are shown in Fig. 10. Along [100] Si, the effective mass reduces slightly for both tensile and compressive in all directions. Along Si [110], compressive stress rapidly decreases the mass in the transport direction (x) while greatly increasing the mass in the width direction (y), leading to a high density of states (Fig. 11). For Ge, compressive stress allows a rapid decrease in transport mass and along [110] it behaves similar to Si, allowing a simultaneous increase in the DOS. As seen in Fig. 12, the reduction in bandgap for compressive uniaxial stress along [100] is much larger than along [110]. The relative positions of all the different valleys for Si [110], Ge [100] and Ge [110] are shown in Fig. 13 (a), (b) and (c). The lowest valley for Si is always X-, and for Ge [110] it is L-. However, for Ge [100], the lowest valley shifts from L- to X- for large values of stress, due to the rapid reduction in the X-valley bandgap. For compressive stress in Ge, the  $\square$ -valley bandgap increases, while for tensile it sharply reduces.

#### Low-field Mobility and Velocity-Field curves:

The mobility for [100] Ge is the highest along the channel direction, due to its lower mass and removal of band degeneracy (Fig. 14). The mobility is  $\sim 2\times$  larger than [110] Ge and  $\sim 7\times$  larger than [110] Si. The velocity-field curves are shown in Fig. 15 (a) and (b) (compressive and tensile stress). Ge [110] shows a larger velocity compared to Ge [100]. The velocity for compressive Si [110] is extremely large and exhibits stationary velocity overshoot under bulk

conditions.

#### Drive current, Delay and Off-State Leakage:

From Fig. 16, we find that the large velocity overshoot in compressive Si [110] leads to very high drive currents. The higher mobility of Ge [100] and the higher velocity of Ge [110] compensate, leading to very similar drive currents, which are the highest among all the channels considered. The intrinsic delay for Si [110] is very low (Fig. 17) and nearly equal to Ge because of its greatly enhanced high-field transport. The minimum off-state leakage in compressive Ge [110] is an order of magnitude lower than Ge [100] because of its larger L- and  $\square$ -valley bandgaps (Fig. 18). Si [110] shows the lowest leakage, ( $100\times$  lower than Ge), due to of its large indirect X-valley bandgap.

### Conclusion

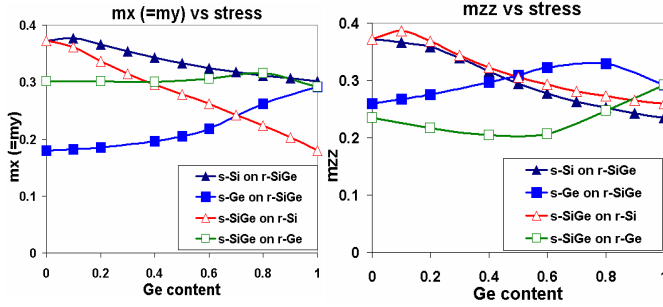
The role of strain, channel orientation, bandstructure, DOS, effective mass, bandgap, mobility and velocity in determining the performance in nanoscale pMOSFETs is examined. For biaxial strain,  $1.3\%$  (1,0.6) s-Ge provides the best trade-off between lower leakage ( $<10\text{nA}$ ) and drive current enhancement / delay reduction ( $\sim 2.5\times$ ). For uniaxial strain, mainly due to the large stationary velocity gain, anisotropic effective mass and large bandgap, Si [110] strained compressively to  $-5\text{GPa}$  performs the best in terms of drive current enhancement / delay reduction ( $\sim 3\times$ ) and low off-state leakage ( $<1\text{nA}$ ).

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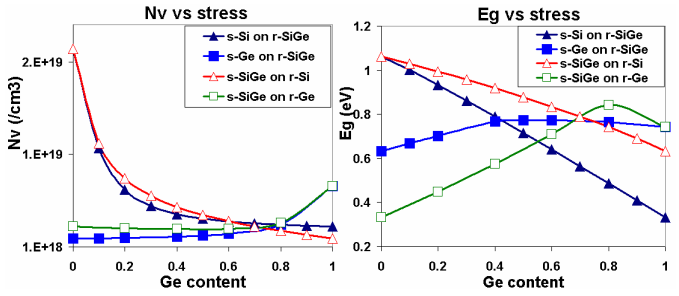
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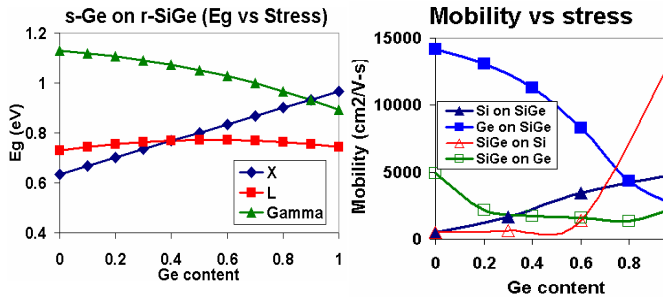
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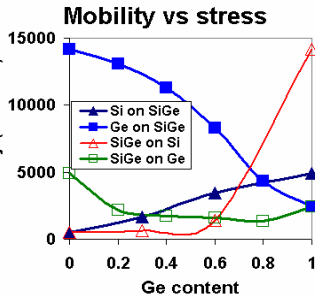
**Fig1 (a) and (b):** Effective mass in the x, y and z directions with Ge content (biaxial strain). Strained-Ge shows a strong reduction in the mass in the x and y direction compared to the z-direction. The trend is reversed for biaxially strained-Si.



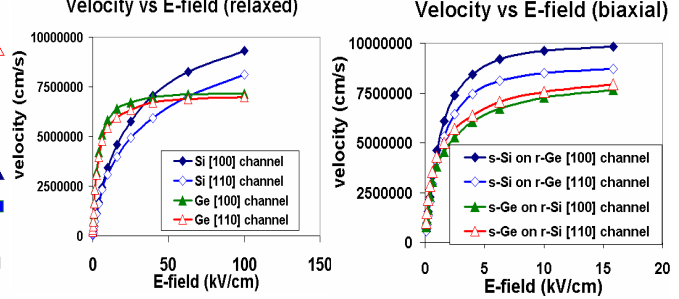
**Fig2:** Strain drastically reduces the DOS compared to relaxed Si. Relaxed Ge has a higher DOS and Ge. The decrease is faster for Si than (0,1) s-Si.



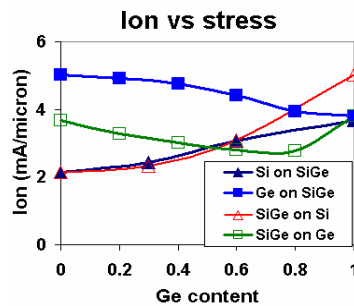
**Fig.4:** Various valleys and bandgap for biaxially strained-Ge. The X-to-L crossover occurs at high levels of strain. The  $\Gamma$ -valley bandgap increases with compressive strain.



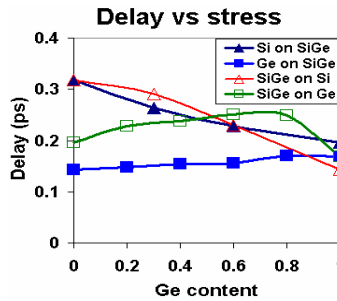
**Fig.5:** Mobility for s-Ge is 25X higher, for s-Si is 10X higher and for r-Ge is 4X higher than relaxed Si due to lower mass and valley splitting.



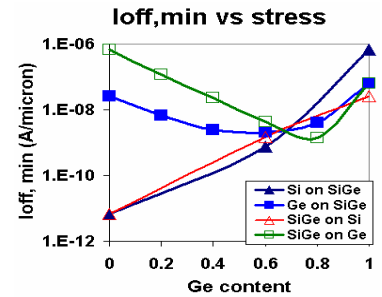
**Fig.6:** Biaxial strain does not significantly alter the high-field transport properties, but changes the slope of the velocity-field curve in the low-field regime, due to the higher mobility. Higher velocity is obtained along the [100] channel direction for Si and Ge.



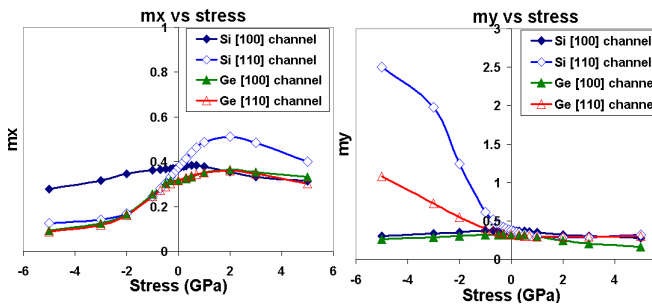
**Fig.7:** Drive current enhancements are largest for compressive biaxially s-Ge. Relaxed Ge shows higher drive than biaxially s-Si due to lower transport mass and higher DOS. Enhancements are much smaller compared to mobility in nanoscale FETs.



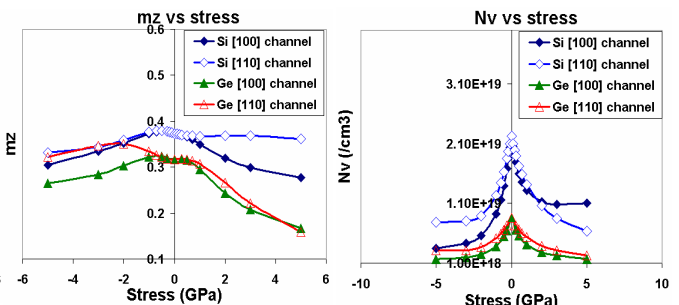
**Fig.8:** The intrinsic delay still tracks the drive current trends quite closely for biaxially strained materials.



**Fig.9:** The minimum achievable (BTBT limited) off-state leakage is worst for s-Si, due to its small bandgap. Ge shows an initial reduction in leakage with strain due to the increase in the direct  $\Gamma$ -valley bandgap.



**Fig.10 (a), (b) and (c):** The effective mass for Si and Ge as a function of uniaxial strain. Si [100] and Ge[100] show a reduction in  $m_x$  and  $m_y$  with uniaxial stress. The reduction in Ge [100] along x is stronger. Si [110] and Ge [110] show a rapid reduction in mass along the channel and simultaneous increase in the width direction, with applied compressive stress. The z-direction mass is not strongly perturbed for compressive stress.



**Fig.11:** The DOS is larger for the Si and Ge[110] direction compared to [100] direction due to the strong anisotropic nature of the  $m_x$  and  $m_y$ .

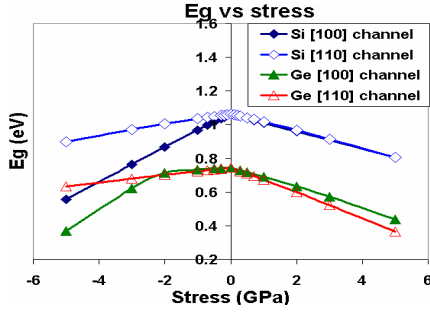


Fig.12: The bandgap reduction for compressive stress along [100] is much larger than [110] for Si and Ge.

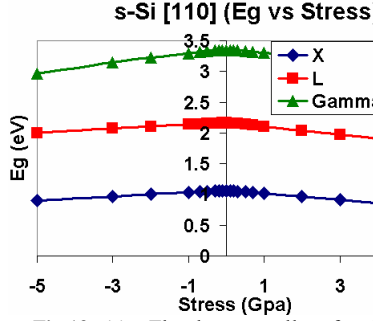


Fig.13 (a): The lowest valley for Si is always X- and the bandgap is relatively large even for large [110] uniaxial stress.

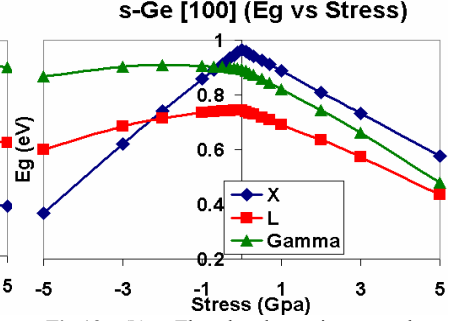


Fig.13 (b): The bandgap is strongly affected by stress for Ge [100]. The lowest valley shifts to X- at high levels of strain.

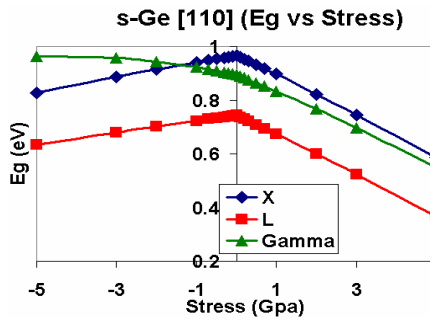


Fig.13 (c): The lowest valley for Ge [110] is always L- and the bandgap is relatively large even for large [110] uniaxial stress. The  $\Gamma$ - valley increases with compressive stress.

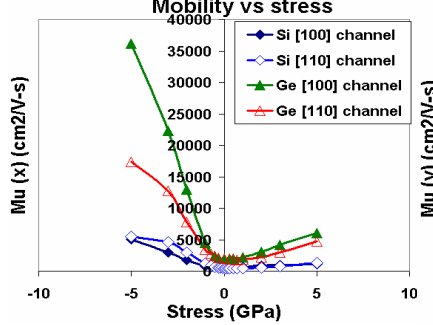
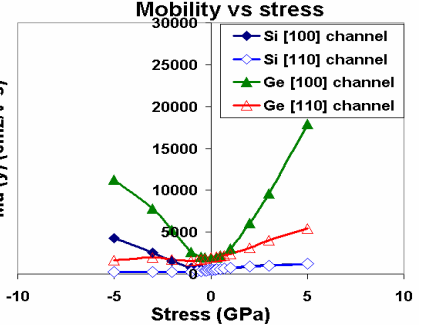
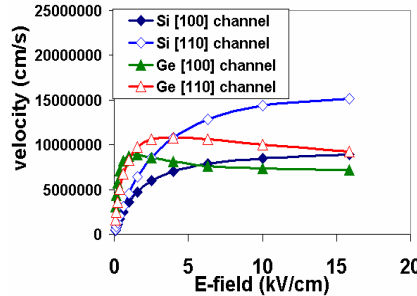


Fig.14 (a) and (b): The low-field mobility vs uniaxial stress for Si and Ge. Mobility is greatly enhanced along the channel for Ge [100] due to the low effective mass, reduced scattering and valley splitting. The anisotropy in the effective mass is reflected in the mobility for [110] direction.



Velocity vs E-field at -5Gpa



Velocity vs E-field at 5Gpa

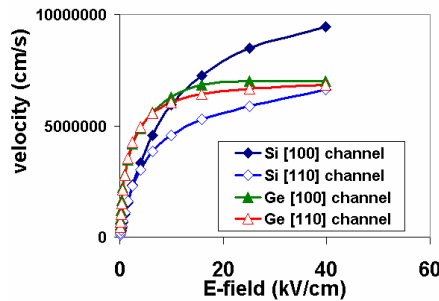


Fig.15 (a) and (b): The velocity-field curves for uniaxially strained Si and Ge. Si [110] shows a very large stationary velocity gain for uniaxial compressive stress under bulk conditions. The high field transport for Ge [110] is also greatly enhanced with uniaxial compressive stress.

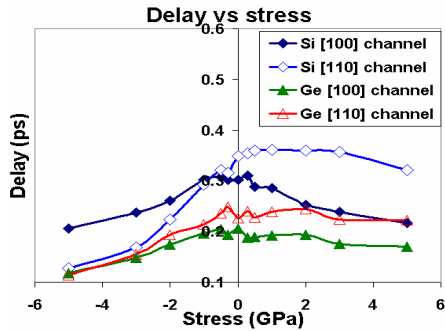


Fig.17: The delay for uniaxially strained Si[110], Ge [100] and Ge[110] are all very low due to their excellent transport properties. The delay tracks the drive current quite well.

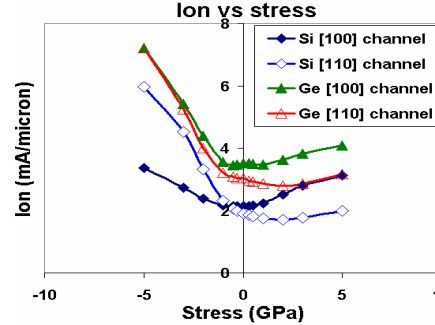


Fig.16: The drive current for Ge [100] and Ge[110] under uniaxial compressive stress is greatly enhanced (3.5X). Si[110] also shows very high drive current (2.5X) due to enhanced high field transport and strongly anisotropic effective mass.

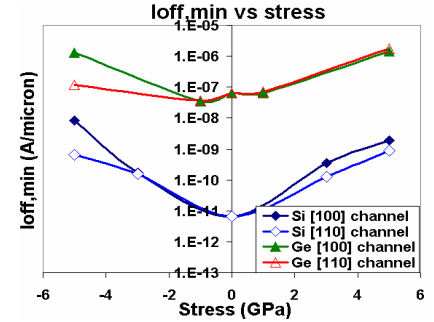


Fig.18: The minimum achievable off-state leakage for [110] under compressive stress is lower than [100] for Si and Ge because of the larger bandgap. Si [110] shows the lowest leakage.