Physics-Based Modeling of GaN HEMTs

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Abstract—A thorough approach to the investigation of GaN-based high-electron mobility transistors by device simulation is demonstrated. Due to structure and material peculiarities, new comprehensive hydrodynamic models for the electron mobility are developed and calibrated. Relying on this setup, three different independent device technologies are simulated and compared. We further study the pronounced decrease in the transconductance $g_{\rm m}$ at higher gate bias. We show that the electric field distribution and the resulting carrier velocity quasi-saturation are the main source for the transconductance collapse.

Index Terms—Gallium compounds, HEMTs, semiconductor device modeling, simulation software.

I. Introduction

IDE bandgap GaN-based high-electron mobility transistors (HEMTs) exhibit power properties that make them eligible for use in radio-frequency applications. Focused extensive investigations in recent years have solved various technology issues and vastly improved the device performance [1], [2]. Nowadays, AlGaN/GaN HEMTs have entered mass production. Other device concepts based on a GaN-channel as well are showing promising results too [3], [4]. However, there is still place for improvement and optimization: a better understanding of $g_{\rm m}$ collapse at higher gate—source voltages can be useful to counter $g_{\rm m}$ degradation and thus linearity reduction. As the derivatives of the transconductance with respect to the gate voltage are detrimental to intermodulation distortion [5], [6], a profound knowledge of the causes for the

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transconductance nonlinearity significantly helps the selection of a proper load resistance. Therefore, in order to further study, optimize, and down scale the structures, a reliable simulation tool is very helpful.

Models that account for the specific physics in a given semiconductor material are crucial for device modeling. While for silicon there exist well-established models, the GaN system still poses certain challenges. The major one is caused by the negative differential electron mobility (NDM) predicted by Monte Carlo (MC) simulations, e.g., [7] and [8]. Several works provide direct evidences of this effect: a peak velocity at 191 kV/cm in lightly doped material was first reported in [9]; however, later studies observed a velocity saturation and consequent decrease at around 225 kV/cm [10]. Whereas the latter measurement was in normal plane, measurements in basal plane yielded saturation velocity at 180 kV/cm in n-type GaN and at 140 kV/cm in AlGaN/GaN heterostructures [11]. Indirect evidence of NDM in GaN such as transferred-electron effects in Gunn diodes also exist [12]. Nevertheless, a definite examination of the problem is still pending since not only are the saturation velocities reported by different groups contradicting (largely depending on the material quality and orientation) but also there is still no agreement on the reason for the NDM (intervalley transfer or nonparabolicity of the conduction band). Therefore, a model for GaN has to be capable of describing NDM effects while providing some straightforward approach to fine tuning the velocity-field characteristics as the latter has been found to be detrimental to transconductance collapse phenomena [13], [14].

Several groups have proposed various models and model parameter sets for the simulation of GaN-based devices. Farahmand et al. provide a low-field electron mobility model that accounts for temperature and the ionized impurity concentrations, as well as a high-field mobility model, based on MC simulation results [15]. Another low-field model, which is valid in a large temperature and concentration range, is proposed by Mnatsakanov et al. [16]. A highly parameterized fielddependent model based on an extensive data pool is developed by Schwierz [17]. Turin proposed another high-field model that delivers excellent agreement with the results from MC simulations [18]. All those models are suited only for the driftdiffusion (DD) transport model. However, the latter is not able to deliver accurate results for sub-halfmicrometer devices [19]; therefore, a hydrodynamic (HD) transport model is essential, particularly for small-signal AC analysis. In this paper, we propose two models specific to the HD simulation of GaNbased devices. Special care is taken of the consistency between the HD and DD models. They are calibrated and implemented in our two-dimensional device simulator MINIMOS-NT [20], which has proven to be a suitable tool for the analysis of

TABLE I LOW-FIELD MOBILITY PARAMETERS

μ_{300}^{L}	μ_{300}^{min}	C_{300}^{ref}	α	γ_0	γ_1	γ_2
1600 cm ² /Vs	$100 \text{ cm}^2/\text{Vs}$	$3 \times 10^{17} \text{cm}^{-3}$	0.7	1.3	-1.5	-0.2

heterostructure devices [21], [22]. This approach offers a very time-efficient solution (compared with MC simulations), which is well suited for optimization problems.

Using the same calibrated setup, we simulate three different generations of AlGaN/GaN HEMTs. Excellent accuracy for the DC and AC characteristics in comparison with measurement results is achieved. We also study the electron transport in the extrinsic and intrinsic regions in a wide range of gate voltages. We show that the transconductance decrease should not be attributed to negative differential mobility effects and is also reproducible by using velocity-field characteristics conform to MC results.

II. MODELS AND CALIBRATION

Since AlGaN/GaN HEMTs are unipolar devices, the hole concentration is very low and does not influence the device characteristics [23]. Thus, the presented models are specially tailored to the electron transport, whereas for the hole transport, conventional models are applied.

A. Low-Field Mobility

The low-field mobility is modeled by an expression similar to that proposed by Caughey and Thomas [22], [24], i.e.,

$$\mu^{LI} = \mu^{\min} + \frac{\mu^L - \mu^{\min}}{1 + (C_I/C^{\text{ref}})^{\alpha}}.$$

 C_I denotes the concentration of ionized impurities, μ^L is the mobility in undoped material, and μ^{\min} is the mobility in highly doped material, which is limited by impurity scattering. In order to model the temperature dependence, the mobility values are additionally parameterized using power laws, i.e.,

$$C^{\text{ref}} = C_{300}^{\text{ref}} \left(\frac{T_L}{300 \text{ K}}\right)^{\gamma_0}$$

$$\mu^L = \mu_{300}^L \left(\frac{T_L}{300 \text{ K}}\right)^{\gamma_1}, \quad \mu^{\text{min}} = \mu_{300}^{\text{min}} \left(\frac{T_L}{300 \text{ K}}\right)^{\gamma_2}.$$

 μ^L and $\mu^{\rm min}$ are the maximum and the minimum mobility, respectively, and $C^{\rm ref}$ and α are the parameters that describe the mobility decrease with rising impurity concentration. Our model assumes the high mobility consistent with the high-quality substrates of the simulated devices. A profound discussion on the choice of the parameters describing the temperature dependence $(\gamma_0, \gamma_1, \text{ and } \gamma_2)$ based on experimental data from measurements at elevated ambient temperature can be found in [25]. The values used for the low-field mobility in the simulations are listed in Table I.

B. High-Field Mobility

The models proposed for the high-field mobility are based on the mobility expression of the form [26]

$$\mu(E) = \frac{\mu^{LI}}{\xi + \left((1 - \xi)^{\beta} + \left(\frac{\mu^{LI}E}{v_{\text{sat}}} \right)^{\beta} \right)^{1/\beta}}.$$
 (1)

 μ^{LI} is the low-field electron mobility as previously calculated, $v_{\rm sat}$ is the electron saturation velocity, and E is the electric field. The same expression with different values for ξ and β was used by [27].

In order to obtain a consistent HD mobility expression, the local energy balance equation

$$E^2 \mu = \frac{3k_B \Delta T_n}{2q\tau_\epsilon} \tag{2}$$

is solved for $E(T_n)$, which is then inserted into (1). This is performed with $\xi=1/2$ for both models and with $\beta=2$ and $\beta=1$ for the first and the second model, respectively. T_n is the electron temperature, and τ_ϵ is the electron energy relaxation time.

a) Model 1: The expression obtained with the chosen values for ξ and β is identical with the one proposed by Hänsch et al. [28]. In order to account for NDM effects, it is modified by introducing two parameters (γ_3 and γ_4). Thus

$$\mu(T_n) = \frac{\mu^{LI} (T_n/T_L)^{\gamma_3}}{\left(1 + \alpha^{1/\gamma_4}\right)^{\gamma_4}}$$

$$\alpha = \frac{3 k_B \mu^{LI} (T_n - T_L)}{2q\tau_\epsilon (v_f)^2}.$$

In the standard Hänsch model, v_f corresponds to saturation velocity $v_{\rm sat}$ as in (1). However, due to the powered temperature term $(T_n/T_L)^{\gamma_3}$ in the numerator, the velocity is steadily decreasing at high fields. Hence, v_f does not describe the saturation velocity as a physical quantity, although it does affect the high-field transport characteristics. τ_ϵ is the energy relaxation time, which is calculated using the following model depending on the carrier energy:

$$au_{\epsilon} = au_{\epsilon,0} + au_{\epsilon,1} \left(\frac{T_n}{300 \text{ K}} \right)$$

with $\tau_{\epsilon,0}=0.021$ ps and $\tau_{\epsilon,1}=0.004$ ps. The parameter γ_4 has a more pronounced effect at low fields, whereas γ_3 primarily influences the high-field mobility, although their impact cannot be isolated to a specific field region. The conventional Hänsch model corresponds to the parameter set $\gamma_3=0$, $\gamma_4=1$; however, in order to approximate the simulation and experimental data, a set with $\gamma_3=-0.3$ and $\gamma_4=2.4$ is chosen. Fig. 1 shows the velocity-field characteristics obtained for the model compared against results from bulk material measurements [29], two-dimensional electron gas (2DEG) experiments [30], and own single-particle MC simulation results [31].

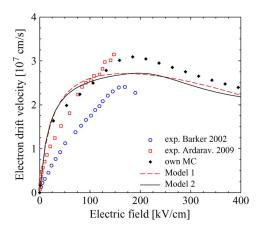


Fig. 1. Electron drift velocity versus electric field: simulations with different mobility models compared with MC simulation results and experimental data.

b) Model 2: Inserting (2) into (1) with $\xi = 1/2$ and $\beta = 1$ gives the following expressions for the high-field mobility:

$$\begin{split} \mu_{\Gamma}(T_n) &= \frac{2\mu_{\Gamma}^{LI}}{2 + \alpha_{\Gamma} + \sqrt{\alpha_{\Gamma}\left(4 + \alpha_{\Gamma}\right)}} \\ \alpha_{\Gamma} &= \frac{3k_B\mu_{\Gamma}^{LI}(T_n - T_L)}{2q\tau_{\Gamma}(v_{f,\Gamma})^2} \\ \mu_{U}(T_n) &= \frac{2\mu_{U}^{LI}}{2 + \alpha_{U} + \sqrt{\alpha_{U}(4 + \alpha_{U})}} \\ \alpha_{U} &= \frac{3k_B\mu_{U}^{LI}(T_n - T_L)}{2q\tau_{U}(v_{f,U})^2}. \end{split}$$

Here, $\mu_{\Gamma}(T_n)$ describes the mobility in the lowest conduction valley and $\mu_U(T_n)$ in the higher valleys. In order to approximate the intervalley transfer at high fields, a weighted mean is built. Thus

$$\mu(T_n) = \frac{\mu_{\Gamma}(T_n) + \mu_U(T_n) P_{HD}(T_n)}{1 + P_{HD}(T_n)}.$$
 (3)

 $P_{\mathrm{HD}}(T_n)$ is the valley occupancy [32], i.e.,

$$P_{\rm HD}(T_n) = \frac{M_U}{M_{\Gamma}} \left(\frac{m_U^*}{m_{\Gamma}^*}\right)^{3/2} \exp\left(-\frac{\Delta E_C}{k_B T_n}\right)$$

where m_{Γ}^* and m_U^* are the electron masses in the Γ and U valleys, respectively (M is the number of equivalent valleys), and ΔE_C is the difference in the conduction bands. Fig. 2 compares the valley occupancy as a function of the electric field as calculated in the model and MC simulation. Since all MC simulations and experiments, on which we rely to calibrate the low-field mobility, were performed at low electric fields, we set $\mu_{\Gamma} = \mu^{LI}$ as calculated by the low-field mobility model. Using a down-scaled mobility ($\mu_U = 0.1 \times \mu^{LI}$ supported by MC data), velocity parameter (v_f), and up-scaled energy relaxation time ($\tau_U = 8 \times \tau_\epsilon$) in the higher band results in a decrease in the electron velocity at higher fields. The parameters for this model are summarized in Table II.

The two-valley approach delivers a good approximation not only to the MC simulation results but also to Model 1 (see Fig. 1). It is a carefully chosen tradeoff between a match with

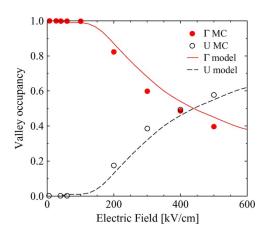


Fig. 2. Valley occupancy as a function of the electric field.

TABLE II HIGH-FIELD MOBILITY PARAMETERS

$$\frac{\mu_{\Gamma}/\mu^{\text{LI}} \ \mu_{\text{U}}/\mu^{\text{LI}} \ v_{\text{f},\Gamma} \ v_{\text{f},U} \ \tau_{\Gamma} \ \tau_{\text{U}} \ \Delta E_{\text{C}} \ m_{\text{U}}^*/m_{\Gamma}^* \ M_{\text{U}}/M_{\Gamma}}{[\text{cm/s}] \ [\text{cm/s}] \ \tau_{\epsilon} \ \tau_{\epsilon} \ [\text{eV}]}$$

$$\frac{[\text{cm/s}] \ [\text{cm/s}] \ \tau_{\epsilon} \ \tau_{\epsilon} \ [\text{eV}]}{1.0 \ 0.1 \ 3 \times 10^7 \ 1 \times 10^7 \ 1.0 \ 8.0 \ 1.4 \ 1.5 \ 6.0}$$

the MC simulation results on the one hand and calculation complexity and convergence behavior on the other hand. Whereas the models deliver consistent results, the two approaches expose some differences. Model 1 is close to already established models and offers a straightforward calibration with only two auxiliary parameters (within a narrow value range). Model 2 is more complex; however, it allows for a more flexible calibration. The parameters are derived from physical quantities.

The models are to be used for submicrometer devices. However, for large devices, a DD model is sufficient while requiring a lower computational effort. Based on Model 2, a corresponding DD model can be easily synthesized. From (1) and $\xi=1/2$ and $\beta=1$ (the same set as in Model 2) again two sets of $\mu(E)$ are calculated. The weighted mean is built corresponding to (3) but with an occupancy $P_{\rm DD}(E)$ as follows (ΔE_C is the difference in conduction bands):

$$P_{\rm DD}(E) = \frac{M_U}{M_{\Gamma}} \left(\frac{m_U^*}{m_{\Gamma}^*}\right)^{3/2} \exp\left(-\frac{\Delta E_C}{k_B T_L \left(1 + \frac{E}{E_0}\right)}\right).$$

All of the proposed models are suitable for implementation in technology computer-aided design tools.

III. SIMULATION SETUP

For good control of the sheet carrier concentration in the 2DEG, the alloy composition and the abruptness of the AlGaN/GaN interface has to be determined. Various methods such as high-resolution X-ray diffraction, transmission electron microscopy, and elastic recoil detection have been used [33]–[35]. A good estimate of the effective channel thickness of the conducting region is required for the simulator. The nominal value for the thickness of the 2DEG region has been given in the literature to be in the order of 2–3 nm (see for example [36]), depending on the Al mole fraction in the AlGaN layer. However,

	Device A	Device B	Device C
channel/barrier	1.14×10^{13}	$1.22{ imes}10^{13}$	0.94×10^{13}
barrier/cap	-0.4×10^{13}	-0.4×10^{13}	$-0.25{\times}10^{13}$
cap/passivation	$-0.4{\times}10^{13}$	-0.4×10^{13}	-0.4×10^{13}

the effective thickness of the conducting region may be wider than the 2DEG, albeit with a lower density. For the purpose of calibrating the simulator to produce the same current density as in the measured devices, various effective thicknesses of the defect-free conducting GaN layer were analyzed. A value of 50 nm was used in all simulations presented in this work. We further assess the impact of thermionic emission that critically determines the current transport across the heterojunctions. Self-heating effects are accounted for by the lattice heat flow equation. A value of 1.0 eV is used for the work-function energy difference of the gate Schottky contact, supported by experimental results.

IV. DEVICE DESCRIPTION

The AlGaN/GaN HEMT technology is based on multiwafer metal-oxide chemical vapor deposition growth on 3" semiinsulating SiC substrates. The gate is e-beam defined with different gate lengths ($l_{\rm g}=0.25,~0.5,~{\rm and}~0.6~{\mu}{\rm m}$). Device isolation is achieved by mesa isolation. An Al_xGa_{1-x}N/GaN heterointerface is grown on top of a thick insulating GaN buffer. All layers are unintentionally doped except for the supply layer in some of the devices. We assume a metal diffusion of the metal source and drain contacts reaching into the channel. The positive charge (introduced by polarization effects) at the channel/barrier interface is compensated by a commensurate negative surface charge at the barrier/cap interface. The charge density values for the three devices are listed in Table III. Using the methodology as in [33], theoretical values of $1.7\times10^{13}~cm^{-2}$ and $1.2\times10^{13}~cm^{-2}$ for the $Al_{0.3}Ga_{0.7}N/GaN$ and Al_{0.22}Ga_{0.78}N/GaN interfaces, respectively, are calculated. However, in real devices, several effects such as dislocations and surface states reduce the total sheet charge. Thus, lower values are used in the simulations, adopted in order to achieve a 2DEG density similar to the one extracted from Hall measurements.

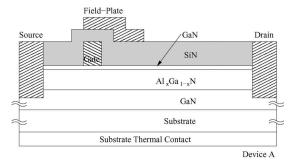
Devices from three different HEMT generations are measured and simulated: first, a device with field-plate structure (Device A); next, a device with shield-plate structure (Device B); and last, a state-of-the-art device with T-gate (Device C). Layer properties are summarized in Table IV, and the geometry is shown in Fig. 3.

Device A has a gate length $l_{\rm g}=0.6~\mu{\rm m}$, a field-plate extension length $l_{\rm FP}=0.6~\mu{\rm m}$, and a gate width 100 $\mu{\rm m}$. The Al composition in the AlGaN supply layer is 30%. The latter is δ -doped in order to provide additional carriers and to improve access resistance.

Device B is a $l_{\rm g}=0.5~\mu{\rm m}$ device featuring a T-shaped gate and a source shield-plate. The ${\rm Al}_{0.3}{\rm Ga}_{0.7}{\rm N}$ barrier layer is also $\delta{\rm -doped}$.

TABLE IV LAYER PROPERTIES

	Device A	Device B	Device C
barrier thickness [nm]	17	17	22
Al composition [%]	30	30	22
δ doping	yes	yes	no
cap thickness [nm]	5	5	3



Shield-Plate

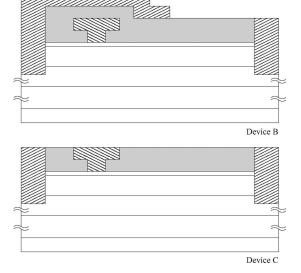


Fig. 3. Schematic layer structure.

The last device has a T-shaped gate with $l_{\rm g}=0.25~\mu{\rm m}$ and a gate width $W_{\rm g}=2\times50~\mu{\rm m}$ (taken as $1\times100~\mu{\rm m}$ in the simulations). The Al composition in the supply layer is 22%. Contact resistance of all devices is $0.2~\Omega\cdot{\rm mm}$.

V. SIMULATION RESULTS

Using the calibrated setup, the three generations of AlGaN/GaN-based HEMTs are simulated, and the results are compared with experimental data. In the following sections, the results are discussed.

A. Device A

Fig. 4 compares the measured transfer characteristics ($V_{\rm DS}=12~{\rm V}$) with the simulations using the two models. Both setups provide a good agreement. The minor overestimation of the drain current at high gate voltage is due to either gate leakage or real-space transfer [37]. Model 2 delivers a slightly higher

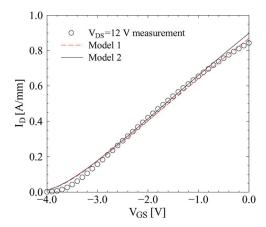


Fig. 4. Comparison of measured transfer characteristics and simulations (Device A).

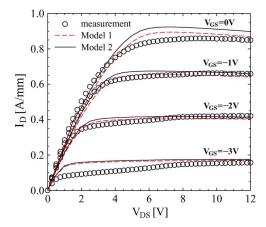


Fig. 5. Comparison of measured output characteristics and simulations (Device A).

gate current. The reason is a small difference in the velocity characteristics at very low electric fields (< 50 kV/cm), which, however, are crucial for the steady-state transport. Fig. 5 shows the output characteristics. Again, an overall good agreement is achieved with a pronounced self-heating effect at high gate voltages.

B. Device B

The transfer characteristics are measured not only at $V_{\rm DS}=12~{\rm V}$ but also at a higher $V_{\rm DS}=50~{\rm V}$. Fig. 6 compares the experiment with simulations, where the results agree very well. The respective output data are provided in Fig. 7.

C. Device C

Fig. 8 compares the measured transfer characteristics at $V_{\rm DS}=7~{\rm V}$ with simulations. The results achieved with Model 1 match slightly better; however, the model delivers a lower current at low $V_{\rm DS}$ than the measured (see Fig. 9). One possible reason is a higher electron velocity at lower fields in the real device due to low dislocation scattering effects.

AC simulations are performed to compare the theoretical and experimental figures of merit, e.g., cutoff and maximum oscillation frequency (both the measured and simulated frequencies

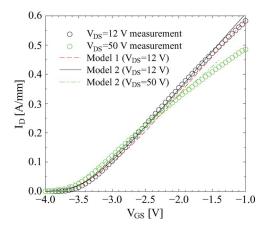


Fig. 6. Comparison of measured transfer characteristics and simulations (Device B).

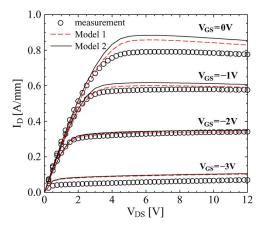


Fig. 7. Comparison of measured output characteristics and simulations (Device B).

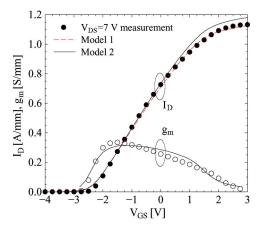


Fig. 8. Comparison of measured transfer characteristics and simulations (Device C).

have been calculated using the established formulas). Fig. 10 shows the measured and simulated cutoff frequency f_T (again at $V_{\rm DS}=7$ V). In order to account for the parasitics introduced by the measurement equipment, the intrinsic parameters obtained in the simulation are transformed using a standard two-port pad parasitic equivalent circuit [38]. Both models provide a very good agreement with the experiment.

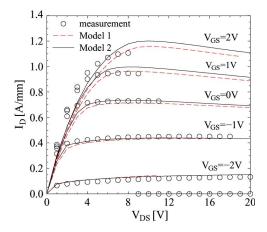


Fig. 9. Comparison of measured output characteristics and simulations (Device C).

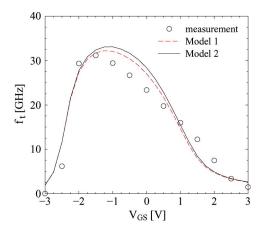


Fig. 10. Comparison of measured cutoff frequency and simulations (Device C).

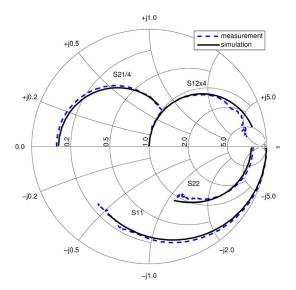


Fig. 11. Simulated S-parameters compared with measured data (Device C).

Fig. 11 compares the measured and simulated (using Model 2) extrinsic S-parameters at $V_{\rm GS}=-1.5~{\rm V}$ and $V_{\rm DS}=7~{\rm V}$. An excellent agreement is achieved for all parameters in the frequency range 100 MHz–26 GHz.

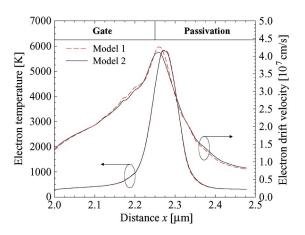


Fig. 12. Simulated electron temperature and velocity along the channel.

The electron transport in the channel under the gate is studied at the same bias point. As the electric field reaches its maximum under the drain side of the gate [39], the peak of the electron temperature is also found there (the gate edge is at 2.25 μ m in Fig. 12). Consequently, in the same region, a pronounced velocity overshoot effect is observed. The temperature and velocity profiles obtained using both models do not significantly differ.

VI. TRANSCONDUCTANCE COLLAPSE STUDY

As Fig. 8 shows, a good agreement between the measured and simulated transfer characteristics and transconductance (in the rest of the work, only Model 2 is used) is achieved without any changes in the models or model parameters. The simulated transconductance exhibits roughly the same maximum value as the measurement and adequately follows the decrease at higher gate voltage. In order to gain a better understanding of the carrier transport process in the device, the transconductance can be expressed as

$$g_{\rm m} = \frac{\Delta I_{\rm D}}{\Delta V_{\rm GS}} = \left(\frac{\Delta n}{\Delta V_{\rm GS}}\right) ev + \left(\frac{\Delta v}{\Delta V_{\rm GS}}\right) ne.$$
 (4)

The first term describes the contribution of the change in carrier concentration Δn (e is the electron charge). Our simulations show that it is substantial in the gate region, as in the source–gate and gate–drain areas, only a minor variation of the carrier concentration with $V_{\rm GS}$ is observed. The rapid increase in concentration in the bias range near the maximum transconductance combined with a high-electron velocity (see Fig. 13) indeed results in the contribution of this term to the overall $g_{\rm m}$.

The second term in (4) involves the change in carrier velocity Δv . Fig. 13 shows the velocity along the channel of the device for $V_{\rm GS}$ between -4 and 3 V (gate is from $x=2.0~\mu{\rm m}$ to $x=2.25~\mu{\rm m}$). There are two distinguishable regions: the extrinsic source–gate region and the intrinsic effective gate region ($l_{G,{\rm eff}}$). The latter exhibits a high velocity up to $V_{\rm GS}=-1~{\rm V}$, which then abruptly decreases. This is to be entirely attributed to the electric field profile, which is depicted in Fig. 14. The complex form at low $V_{\rm GS}$ is due to the negative differential velocity at high electric fields, for which our model accounts.

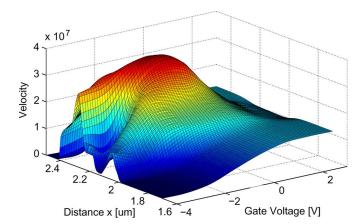


Fig. 13. Electron velocity along the channel [cm/s].

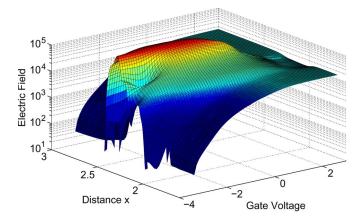


Fig. 14. Electric field along the channel [V/cm].

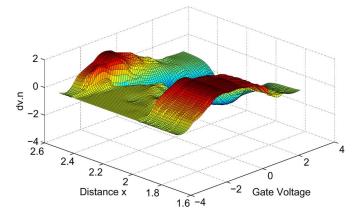


Fig. 15. Δvn (scaled) along the channel $[1/\text{cm}^2 \cdot \text{s}]$.

As the channel under the gate is depleted at this bias, there is no notable effect on the dc characteristics of the device, as shown in Fig. 15, depicting a flat distribution of the product Δvn in the intrinsic region.

In the extrinsic source–gate region, a steady increase in the velocity is observed for $V_{\rm GS}$ between -3 and 0 V, which corresponds to the increase in the electric field. Notably, the electron velocity is very low for $V_{\rm GS}<-3$ V and almost constant for $V_{\rm GS}>1$ V. The resulting product Δvn shows a distribution that is very similar in form to the transconductance characteristics.

Based on those observations, several conclusions are drawn. The electron velocity at low electric fields in the source-gate region has the highest impact on the transconductance. This is in agreement with the results of Palacios et al. [14], who attribute the transconductance decay to a quasi-saturation of the electron velocity (as opposed to the study of Wu et al. [13], who attribute it to nonlinearity in the low-field velocity-field characteristics). Our simulations also show that velocity quasi-saturation is the reason for the transconductance decay. However, there are two possible causes for this velocity saturation: increase in the electric field beyond the maximum velocity value [14] or a saturation of the electric field (i.e., constant electric field above a given gate voltage). Given the results demonstrated in Fig. 14, we believe that the latter occurs. We further observe that, at high gate bias ($V_{\rm GS} > 0$ V in the particular structure), the electric field further suppresses the velocity under the gate (see Fig. 15) and causes the secondary collapse of the transconductance.

Our investigation shows that, while important, the velocity-field characteristics are not decisive for the transconductance collapse. As its origin is the electric field distribution and not the material properties, it can be mitigated by optimization as shown in [14] and [40].

VII. CONCLUSION

We propose comprehensive mobility models accounting for the specifics of electron transport in the GaN material system. They are implemented in a device simulator, and simulations of three different HEMT generations are conducted. The presented technology computer-aided design methodology allows the design of next-generation GaN HEMTs through predictive simulations with a good accuracy at reasonable computational cost. We further study the transconductance collapse in GaN-based HEMTs. The main reasons are found to be the electron velocity quasi-saturation due to the electric field profile in the source—gate region and the velocity decrease under the gate. The possibility to tailor the device transconductance gives a novel approach to effectively improve device linearity.

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