Degradation Study of Single and Double-Heterojunction InAlN/GaN HEMTs by Two-Dimensional Simulation V. Palankovski¹ and J. Kuzmik¹.²¹ AMADEA group, Inst. for Microelectronics, TU Wien, Gusshausstrasse 27-29, 1040 Vienna, Austria² Inst. of Elec. Engineering, Slovak Academy of Sciences, Dubravska cesta 9, 84104 Bratislava, Slovakia palankovski@iue.tuwien.ac.at

We study the concept of double-heterostructure quantum well (DHQW) InAIN/GaN/AlGaN high electron mobility transistor (HEMT) for higher device robustness and less degradation. Physics-based device simulation proves that the back barrier blocks the carrier injection into the device buffer. However, the energy of the injected electrons in the buffer is higher for any quantum well design in InAIN /GaN than in AlGaN/GaN HEMTs. This energy may be sufficient for releasing hydrogen from GaN point defects.

InAlN/GaN HEMTs are an excellent alternative to AlGaN /GaN HEMTs for ultra high-frequency [1,2] and power [3] applications. In this work, we address possible hot electron degradation of the buffer layer, which is one of the most critical issues for InAlN/GaN HEMTs [4]. For AlGaN/GaN HEMTs, it was shown that electrical stress at drain voltage  $V_{\rm DS}$  =20V and gate voltage  $V_{\rm GS}$  close to the pinch-off can reduce the transconductance and degrade the GaN buffer. The effect was explained by the high electric field giving sufficient energy (0.72eV-3.55eV) to electrons to dehydrogenate point defects in the buffer [5,6]. The changes are irreversible and can lead to a shift in the threshold voltage and to degraded channel mobility.

In recent work, In<sub>0.17</sub>Al<sub>0.83</sub>N(14nm)/GaN(1.2um) single quantum well (SQW) and novel In<sub>0.17</sub>Al<sub>0.83</sub>N(14nm)/GaN  $(50nm)/Al_{0.04}Ga_{0.96}N(310nm)/GaN(1.2um)$  DHQW HEMT structures were degraded by applying off-state stress [7]. Three orders of magnitude reductions in gate and drain offstate leakage currents in DHQW when compared with those of the SQW HEMT were observed [7]. The gate length is 250nm, and the gate-to-drain distance is 1.5um. We performed hydrodynamic simulations with our twodimensional device simulator Minimos-NT, which is wellsuited for numerical analysis of GaN HEMTs [8], to evaluate hot-electron injection effects in the buffer. In particular, we analyzed why InAlN/GaN HEMTs seem to be more vulnerable to off-state stress than their AlGaN/ GaN counterparts. We compared simulation results for the experimental SQW and DHQW In<sub>0.17</sub>Al<sub>0.83</sub>N/GaN HEMTs [7] and for a hypothetical  $Al_{0.22}Ga_{0.78}N/GaN$  HEMT. 22nm Al<sub>0.22</sub>Ga<sub>0.78</sub>N layer thickness is chosen, so that all devices share the same geometries and threshold voltage of -6.8V.

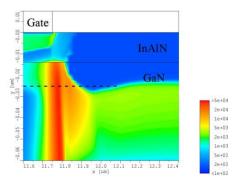


Fig.1 Calculated two-dimensional electron temperature maps [K] at the drain side of the gate in DHQW HEMT.

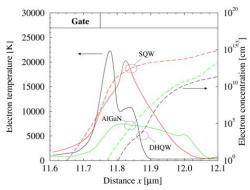


Fig.2 Cross sections of the electron concentration (dashed lines) and temperature (solid lines) in AlGaN /GaN (green color) SQW, InAlN/GaN SQW (red), and DHQW (black) HEMTs at  $V_{GS}$  =-8V and  $V_{DS}$  =20V. The position of the cross sections along the GaN channel at a distance 11 nm from the QW is marked with dashed line in Fig.1.

For example, Fig.1 shows the electron temperature (T<sub>n</sub>) distribution near the drain side of the gate in the DHQW HEMT. Our results for  $V_{GS} = -8V$  and  $V_{DS} = 20V$  indicate much higher energies of electrons injected in the buffer layer of the InAlN/GaN than in AlGaN/GaN HEMTs. In particular, the "hot spot" in the buffer of the AlGaN/GaN HEMT reaches T<sub>n</sub>~7000K (corresponding to ~0.95eV) in comparison with T<sub>n</sub>~20000K for the InAlN/GaN HEMTs (see Fig.2). The indicated T<sub>n</sub> in AlGaN/GaN corresponds only to the onset of a possible dehydrogenation of defects, which has a minimum required energy of ~0.7eV. On the other hand, hot electrons in the InAlN/GaN HEMT buffer seem to have sufficient energy for releasing H<sup>+</sup> atoms, i.e. it is more vulnerable to degradation. The higher T<sub>n</sub> is due to the higher polarization fields in InAlN/GaN than in AlGaN/GaN HEMTs, which require the application of a sufficient gate bias to deplete the channel. The resulting vertical electric field in InAlN/GaN HEMTs in off-state deflects the channel electrons with higher energies in the buffer. Furthermore, we compared SQW and DHQW InAlN/GaN HEMTs (see Fig.2). The peak T<sub>n</sub> is not much affected by the presence of the AlGaN back barrier, however, as indicated by the lateral cross sections (Fig.2), there is a much lower concentration of injected electrons in the DHQW than in the SQW HEMT. This may explain the higher stability of the DHQW InAlN/ GaN HEMTs. Moreover, besides the blocking effect of the back barrier on the injection of hot electrons, the negative polarization charges at the GaN/AlGaN raise the conduction band in the GaN channel, which increases the T<sub>n</sub> required for the dehydrogenation of point defects [9]. This study was performed on unpassivated devices. Investigations of degradation in passivated DHQW HEMTs are ongoing.

Support from the Austrian Science Fund (FWF) and the Slovak R&D Agency is acknowledged.

- [1] D.S. Lee et al., IEEE Elec.Dev.Lett. 32 (2011) 755.
- [2] H. Sun et al., IEEE Elec.Dev.Lett. 31 (2010) 957.
- [3] N. Sarazin et al., IEEE Elec.Dev.Lett. 31 (2010) 11.
- [4] J. Kuzmik et al., J. Appl. Phys. 106 (2009) 124503.
- [5] T. Roy et al., Appl. Phys. Lett. 96 (2010) 133503.
- [6] Y. Puzyrev et al., J. Appl. Phys. 109 (2011) 034501.
- [7] J. Kuzmik et al., Jpn.J.Appl.Phys. (2012) in print.
- [8] S. Vitanov et al., IEEE Tran. Elec. Dev. 59 (2012) 685.
- [9] A.F. Wright, J. Appl. Phys. 90 (2001) 1164.